



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2732-050
Job Sheet 186205



Part No: D2732-050

Job Qty: 50 ea

Part Name: Rubber Cushion - 5"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B1 IPP A 02.07.11 New Issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		smB
100	Packaging	50 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-3		smB
110	QC	50 pcs	11/16/18	11/16/18	0.00	0.00	QC5		NOV 13 2018 68
120	Packaging	50 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		NOV 15 2018 9-89
130	QC21-SA	50 Ea	11/16/18	11/16/18	0.00	0.00	QC21		DAS 21 9-89 NOV 15 2018

Part Op Descriptions: 100 - Cut as per dwg (5.00")

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2732	Rubber Cushion (\$Per Foot)	20-8333 Ea (.41666 ea)	90-Start up Operation	SCS1683

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2732	21	94	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 3:27 PM Dart.lajeunesse.marie

FIXED

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																													
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																																																																																									
Descript Container No. _____ Rubber Cushion - 5" PART NO: D2732 - 050 Serial No/Batch: S127341 Revision: Operation: Packaging Change No: Mfg Date: 11/13/18 Job No: 186205						Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left;">Root Cause</th> <th colspan="2"></th> <th colspan="2"></th> <th colspan="2"></th> </tr> <tr> <td style="width:15%;">Environment</td> <td style="width:5%;">☐</td> <td style="width:15%;">No</td> <td style="width:5%;">☐</td> <td style="width:15%;"></td> <td style="width:5%;"></td> <td style="width:15%;"></td> <td style="width:5%;"></td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Op</td> <td>☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Off</td> <td>☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Su</td> <td>☐</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td>Crimp/Kink/rip</td> <td>☐</td> <td></td> <td></td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> <td>Cuffs</td> <td>☐</td> <td>Contamination</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> <td>Crushing</td> <td>☐</td> <td>Countersink</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td>Heat Treat</td> <td>☐</td> <td>Cut Too Short</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> <td>Wave/Twist in Tube</td> <td>☐</td> <td>Instructions Incomplete/Unclear</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td>Marks/Chatter</td> <td>☐</td> <td>Drill Holes</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td colspan="4"></td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td colspan="4">OTHER : _____</td> </tr> </table>								Root Cause								Environment	☐	No	☐					Design	☐	Op	☐					Doc/Data	☐	Off	☐					Equip/Tooling	☐	Su	☐					Handling/Pre	☐	Training	☐	Crimp/Kink/rip	☐			Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Past Expiry Date	☐	Manufacturing Process	☐					Misidentified	☐	Past Due	☐	OTHER : _____			
Root Cause																																																																																																															
Environment	☐	No	☐																																																																																																												
Design	☐	Op	☐																																																																																																												
Doc/Data	☐	Off	☐																																																																																																												
Equip/Tooling	☐	Su	☐																																																																																																												
Handling/Pre	☐	Training	☐	Crimp/Kink/rip	☐																																																																																																										
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐																																																																																																								
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐																																																																																																								
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐																																																																																																								
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐																																																																																																								
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐																																																																																																								
Past Expiry Date	☐	Manufacturing Process	☐																																																																																																												
Misidentified	☐	Past Due	☐	OTHER : _____																																																																																																											